# AEC-Q200 compliant small and high frequency MHz crystal unit: Product Name: FA1612AA

#### **Features**

- AEC-Q200 Compliant
- Package size: 1.6 x 1.2 mm, t = 0.35 mm Max.
- Frequency range: 24 MHz to 80 MHz
- Frequency tolerance: ±10 x 10<sup>-6</sup> (@+25 °C)
- Frequency vs. temperature characteristics:

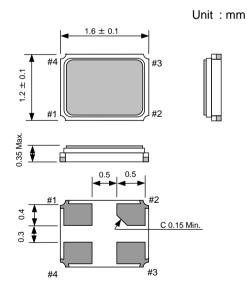
±20 x 10<sup>-6</sup> ( -40 °C to +85 °C) ±25 x 10<sup>-6</sup> ( -40 °C to +105 °C) ±50 x 10<sup>-6</sup> ( -40 °C to +125 °C)



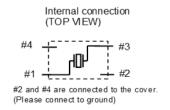
## **Description**

With the evolution of in-vehicle devices such as electronic keys (key fobs), cameras, and TCUs (Telematics Control Units), there is a growing market need for miniaturization and modularization. In conjunction with this, customers are demanding small, thin, high-frequency crystal units. We have commercialized the FA1612AA to accommodate evolving wireless communication, AD (Autonomous Driving) and ADAS (Advanced Driver-Assistance Systems) technologies.

#### **External Dimensions**



Pin	Connection
#1	X'tal
#2	GND
#3	X'tal
#4	GND



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## [1] Product Number / Product Name

## (1-1) Product Number

X1E000461xxxx26 (Please contact Epson for details)

## (1-2)Product Name (Standard Form)

<u>FA1612AA</u> <u>55.200000MHz</u> <u>12.0</u> <u>+10.0-10.0</u> a b c d

a: Model b: Frequency c: Load capacitance(pF) d: Frequency tolerance(x10<sup>-6</sup>, +25 °C) In addition to the mentioned above specification items("a" to "d"),

and pleases specify the frequency vs. temperature characteristics (one of "e" to "g" specification below).

e:  $\pm 20 \times 10^{-6} / -40 \,^{\circ}\text{C}$  to  $\pm 85 \,^{\circ}\text{C}$ , f:  $\pm 25 \times 10^{-6} / -40 \,^{\circ}\text{C}$  to  $\pm 105 \,^{\circ}\text{C}$ , g:  $\pm 50 \times 10^{-6} / -40 \,^{\circ}\text{C}$  to  $\pm 125 \,^{\circ}\text{C}$ 

## [2] Absolute Maximum Ratings

Item	Symbol		Rating value	)	Unit	Note
item	Symbol	Min.	Тур.	Max.	Ullit	
Storage temperature range	T_stg	-55	-	+125	ı ~(.	Satisfy environmental characteristics specifications
Level of drive	DL	-	-	500	μW	No damage

## [3] Operating Conditions

Item	Svmbol		Rating value	)	Unit	Note	
Item	Symbol	Min.	Тур.	Max.	Offic		
Operating temperature range	T_use	-40	-	+125	°C		
Level of drive DL		0.01	10	200	μW	Recommended:10 μW	

## [4] Static Characteristics

Item	Symbol	Ş	Specification	S	Unit	Conditions / Remarks	
item	Symbol	Min.	Тур.	Max.	Offic	Conditions / Remarks	
Nominal frequency range	fnom	24	-	80	MHz	Please contact Epson about available frequncies	
INOMinal frequency range	f_nom		26, 27, 32, 37 2, 55.2, 59.9		IVIITZ	Standard frequency	
Frequency tolerance	f_tol	-10 - +10			x 10 <sup>-6</sup>	+25 °C ± 3 °C DL = 10 μW Does not include frequency aging	
		±20 x 10	0 <sup>-6</sup> / -40 °C to	o +85 °C	-	Reference at +25 °C ± 3 °C	
Frequency vs. temperature characteristics	f_tem	±25 x 10	<sup>-6</sup> / -40 °C to	+105 °C		Specify from the list on the left. Please contact us for anything	
·		±50 x 10	<sup>-6</sup> / -40 °C to	+125 °C		other than those listed on the le	
Motional resistance (ESR)	R1	Table 1.		1	π circuit IEC 60444-2 T_use = Operating temperature range DL = 10 μW		
Shunt capacitance	C0	- 1.0		pF	π circuit and Network Analyzer		
Load capacitance CL		6	-	ω	pF	Please specify	
Isolation resistance	IR	500		ΜΩ			
Frequency aging	f_age	±3			x 10 <sup>-6</sup>	+25°C, First year *1	

<sup>\*1</sup> The frequency aging shift is an estimate value from reliability test results and is not a guarantee value.

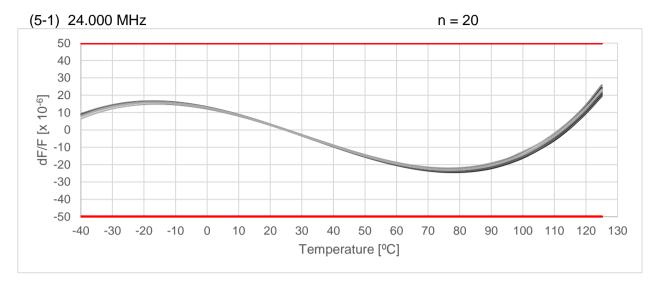
#### Table 1. Motional resistance (ESR)

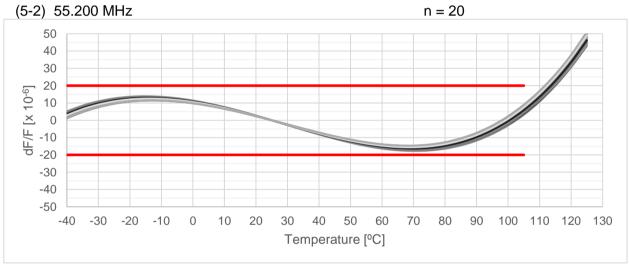
Frequency range	Motional resistance
24 MHz ≤ f_nom < 32 MHz	200 Ω Max.
$32 \text{ MHz} \leq f\_\text{nom} < 52 \text{ MHz}$	80 Ω Max.
52 MHz ≤ f_nom ≤ 80 MHz	60 Ω Max.

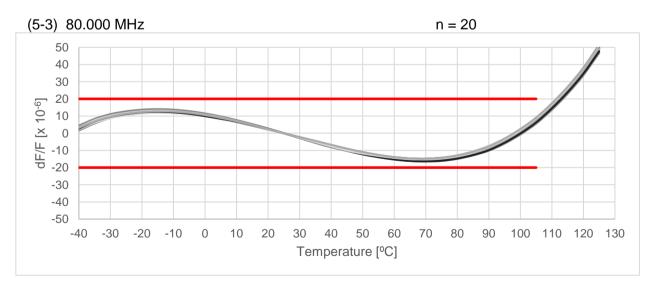
Please contact us for anything other than the above.

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## [5] Example of Frequency vs. Temperature Characteristics







## [6] Marking Description

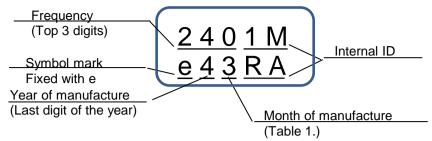
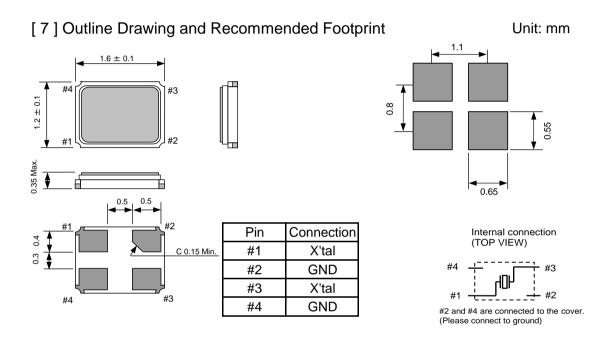


Table 1. Month of manufacture

Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Code	1	2	3	4	5	6	7	8	9	Х	Υ	Z



Reference weight Typ.: 3.0 mg

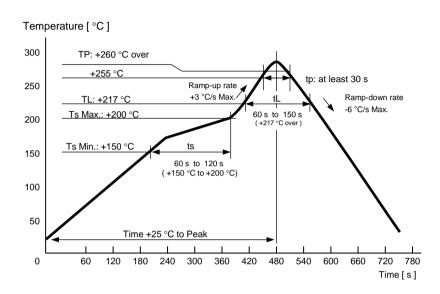
Terminal coating: Au plating

## [8] Moisture Sensitivity Level

(8-1)Moisture Sensitivity Level (MSL)

Parameter	Specification	Conditions
MSL	LEVEL 1	JEDEC J-STD-020E

## [ 9 ] Reflow Profile JEDEC J-STD-020E



## [ 10 ] Packing Information

## (10-1) Packing Quantity

The last two digits of the Product Number (X1E000461xxxx26) defines the packing quantity. The standard is "26" for a 6 000 pcs/Reel.

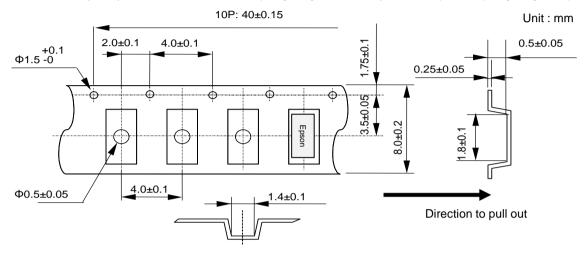
## (10-2) Taping Specification

Subject to EIA-481, IEC-60286 and JIS C0806

### (1) Tape Dimensions

Carrier Tape Material: PS (Polystyrene)

Top Tape Material : PET (Polyethylene Terephthalate) +PE (Polyethylene)

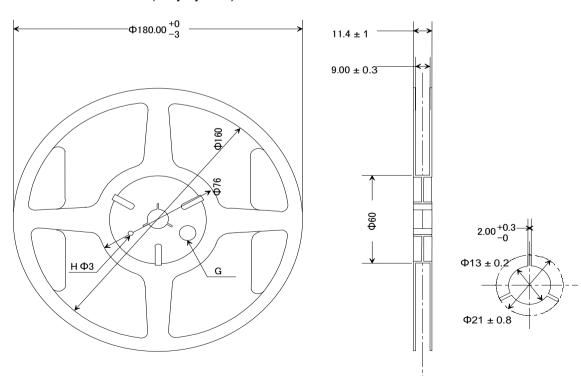


### (2) Reel Dimensions

Center Material : PS (Polystyrene)

Reel Material : PS (Polystyrene)

Unit: mm



## [11] Handling Precautions

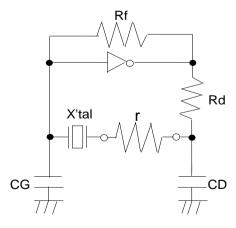
Prior to using this product, please carefully read the section entitled "Precautions" on our Web site (https://www.epsondevice.com/crystal/en/support/precaution/) for instructions on how to handle and use the product properly to ensure optimal performance of the product in your equipment.

In addition to the foregoing precautions, in order to avoid degrading the performance of the product, we strongly advise that you adhere to the below recommendations:

- 1. Max 5 times re-flow is allowed. Its recommended to manually solder when not enough/no solder detected.( Using soldering iron at +350 °C × within 5 seconds)
- 2. Do not expose this product to excessive mechanical shock or vibration. This product can be damaged by mechanical shock during the soldering process depending on the equipment used, process conditions, and any impact forces experienced. Always follow appropriate procedures, particularly when changing the assembly process in any way and be sure to follow applicable process qualification standards before starting production.
- 3. Keep PCB routing from the terminal(s) to the load as short as possible for best performance.
- 4. Product failures during the warranty period only apply when the product is used according to the recommended operating conditions described in the specifications. Products that have been opened for analysis or damaged will not be covered. It is recommended to store and use in normal temperature and humidity environments described in the specifications to ensure frequency accuracy and prevent moisture condensation. If the product is stored for more than one year, please confirm the pin solderability prior to use.
- 5. This product may be affected to ultrasonic cleaning. It is depends on the cleaning conditions (Cleaning machine type / power/time / content/position etc.). The warranty will not cover any damage due to this type of usage. Check conditions prior to use.
- 6. If the oscillation circuit is exposed to condensation, the frequency may change or oscillation may stop. Do not use in any conditions where condensation occurs.
- 7. If an excessive excitation is applied to the crystal unit, the characteristics may be degraded or destruction may occur. Design the oscillation circuit so that the excitation level is appropriate.
- 8. Depending on the method and conditions used to measure characteristic values such as frequency, deviation from
- our measured values may occur. Please check and verify the characteristics before use.

  9. Do not route any signal lines, supply voltage lines, or GND lines underneath the area where the oscillators are mounted including any internal layers and on the opposite side of the PCB. To avoid any issues due to interference of other signal lines, please take care not to place signal lines near the product as this may have an adverse affect on the performance of the product.
- 10. Since this product is thin, please check the thickness and amount of solder paste in advance to ensure that short circuits do not occur.
- 11. If sufficient negative resistance is not provided by the oscillation circuit, the Xtal may not oscillate or take a long time to start. Please design the circuit as follows.
- If there are any recommended conditions from the IC manufacturer, please follow them. 12. Aging specifications are estimated from environmental reliability tests and expected frequency variation over time.
- They do not provide a guarantee of aging over the product lifecycle.
- 13. Should any customer use the product in any manner contrary to the precautions and/or advice herein, such use shall be done at the customer's own risk.

## < Check of Negative resistance >



- 1) Insert a pure resistance r in series with the X'tal.
- 2) Adjust r and find the maximum r value that starts oscillation.
- 3) Check the value of r in the oscillation state of 2). Negative resistance of the circuit |-R| = r + Series resistance value R1 of the X'tal
- 4) Negative resistance |-R| guideline: |-R| > R1 Max. x 5

## PROMOTION OF ENVIRONMENTAL MANAGEMENT SYSTEM CONFORMING TO INTERNATIONAL STANDARDS

At Seiko Epson, all environmental initiatives operate under the Plan-Do-Check-Action (PDCA) cycle designed to achieve continuous improvements. The environmental management system (EMS) operates under the ISO 14001 environmental management standard.

All of our major manufacturing and non-manufacturing sites, in Japan and overseas, completed the acquisition of ISO 14001 certification.

ISO 14000 is an international standard for environmental management that was established by the International Standards Organization in 1996 against the background of growing concern regarding global warming, destruction of the ozone layer, and global deforestation

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IATF 16949 is the international standard that added the sector-specific supplemental requirements for automotive industry based on ISO9001.

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